

012998



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D4881-041
Job Sheet 203143

Part No: D4881-041 **Job Qty:** 1 pcs
Part Name: 206A/B AFT Leg Assembly, LH

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 11/11/19 **Job Tracking No:**
Due Date: 11/28/19 **Created By:** Marie Lajeunesse
Type: SOLD **Description:**
Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	1 pcs	11/28/19		0.00	0.71	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		NOV 19 2019
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
120	QC 5	1 pcs	11/28/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		NOV 21 2019
							QC 5 - 61		
							QC 5 - 81		
130	Small Fab - 2 - B4B	1 pcs	11/28/19		0.00	0.48	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		

Plex 11/11/19 10:43 AM Dart.lajeunesse.marie

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140 QC 5	1 pcs	11/28/19	0.00 0.00	Small Fab - 3 - B4B	NOV 25 2019
				Small Fab - 4 - B4B	
				Small Fab - 5 - B4B	
				Small Fab - 6 - B4B	
				Small Fab - 7 - B4B	
				Small Fab - 8 - B4B	
				Small Fab - 9 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	NOV 25 2019 68
				QC 5 - 9	9-89
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
180 Packaging 3-1 - Stock - B4B	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	pc 57 516
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	

190 QC 21 - SA	1 pcs	11/28/19	0.00 0.00	Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				QC 21 - SA - 21	NOV 26 2019
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - Small Fab - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-1 AND D4885-3. NOVELL QUINCH
Descriptions: HOLES USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP
DT9973 AS PER DWG.
120 - QC5- Inspect part completeness to step on W/O
130 - Small Fab - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL
WET AS PER DWG USE DT9974 A/R BATCH: S231362 2- LASER ENGRAVE ASSEMBLY PART#, S/N
AS PER DWG QSI 44 6.8 exp: 9/30/2020
140 - QC5- Inspect part completeness to step on W/O
180 - Identify as per dwg & Stock Location:
190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	1 pcs (1 ea)	110-Small Fab - 1	S133268
D4885-1	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	S128544
D4885-3	End Fitting	1 pcs (1 ea)	110-Small Fab - 1	S177166
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	110-Small Fab - 1	S152725
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	110-Small Fab - 1	S163223

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D4881-1	1	1	0
	D4885-1	1	6	0
	D4885-3	1	5	0
	HL32PB5-12	4	15	0
	HL86-5	4	76	0

Part Specifications

Specifications could not be found.

Job: _____		DISPOSITION			DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-is ☐			Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date :	Sequence #:	QTY Affected :		MRB (QS1042)								
Description Work Order Deviation				Disposition								
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread								